



BEEBLE dining chair  
Wood frame

Assembly instruction

**Assembly instruction for the following chairs – with front upholstered, seat upholstered or unupholstered plastic shell:**

Beetle unupholstered



Beetle seat upholstered



Beetle front upholstered



**Products:**

- Plastic Beetle shell (with back)
- 4-leg wooden base
- 4x M6x25 -Unbraco 4 flat head screw (Bufab) // metallic
- 4x Glides Ø10x9x4 - plastic – white (HT Bendix part no: 323206)

**Tools:**

Akku drill or Unbraco key size 4  
Loctite medium strength  
(Würth DOS thread locking agent MEDIUM,  
Art. No. 0893243050)  
Rubber hammer



## Mounting glides on frame

**Products:**

- 4x Glides  $\varnothing 10 \times 9 \times 4$  - plastic – white (HT Bendix part no: 323206)



**Action:**

Turn the Beetle frame upside down and apply mount the glides in the predrilled holes.



**Action:**

Do this for all four legs



## Mounting shell on the frame

**Products:**

4-leg wooded upholstered shell  
Loctite

**Action:**

Turn the Beetle shell upside down and apply Loctite in the 4x M6 holes.



**Products:**

- 4x M6x25 -Unbraco 4 flat head screw (Bufab) // metallic

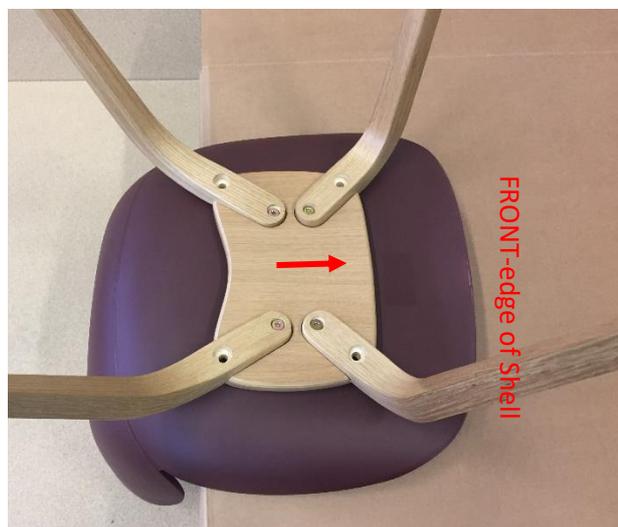


**Action:**

Please place the base **exactly** as on the picture.

The curve on the middle plate, marked with a **red arrow** on the picture, **should** be placed forward on the shell.

(The mounting holes have different distance – so if the screw holes do not fit, you might have turned the frame the wrong way.)





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**Action:**

Mount the M5x40 screws

**Important:** Do not tighten the screws before all 4 screws have been inserted to the thread.

NB. Maximum torque 10 Nm.



**Action:**

Turn the chair back up and place it on the legs.

The Beetle chair is ready for use.

